

*** Serial Number series: FC00400A00 THROUGH FC00400A48 and FC00400B38 THROUGH FC00400B99

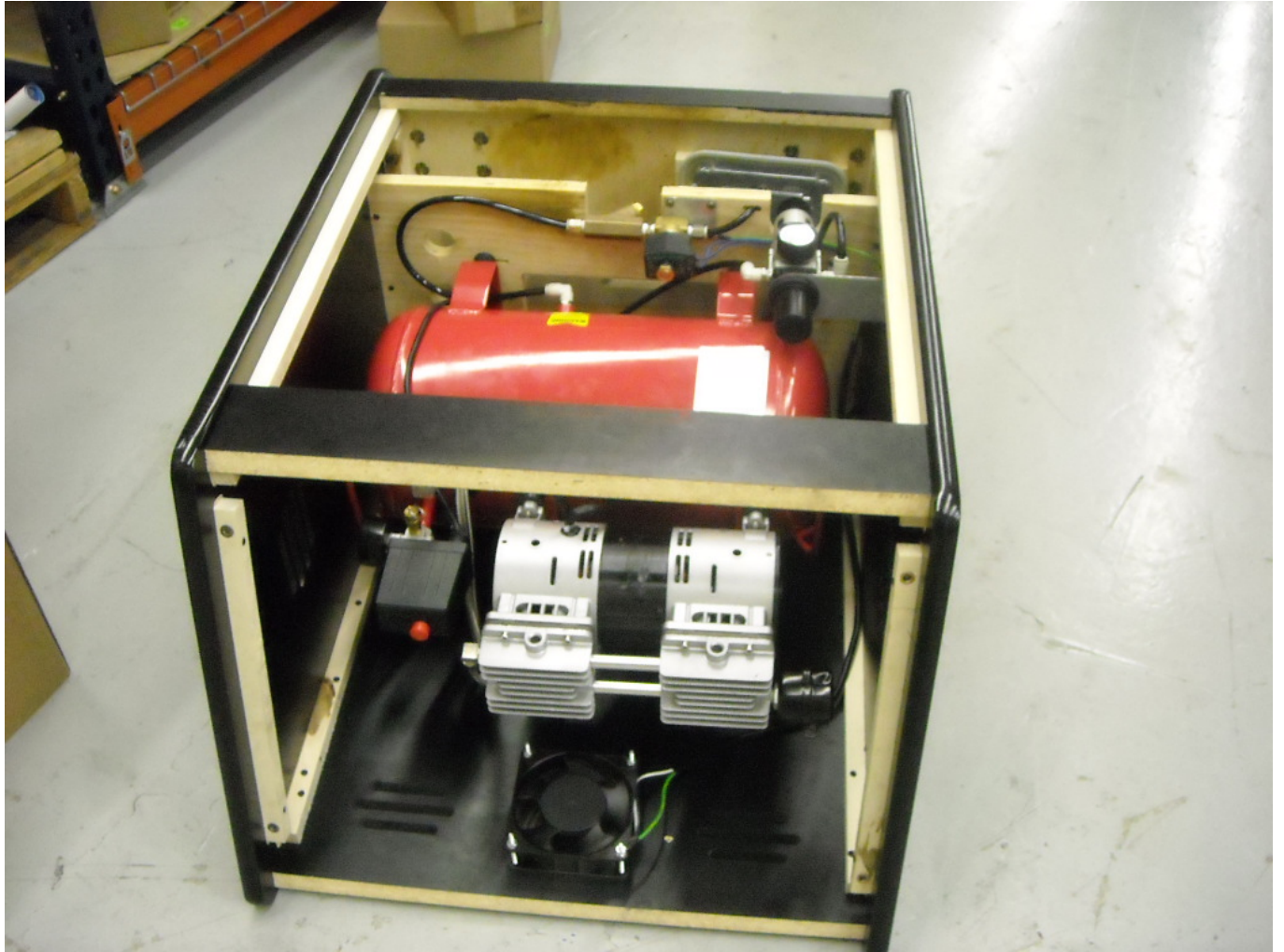
Compressor rework instruction.

1. Using a "Phillips head" screwdriver, remove the protecting grill from the side facing the pressure valve.

Be VERY careful not to drop two screws shown below.

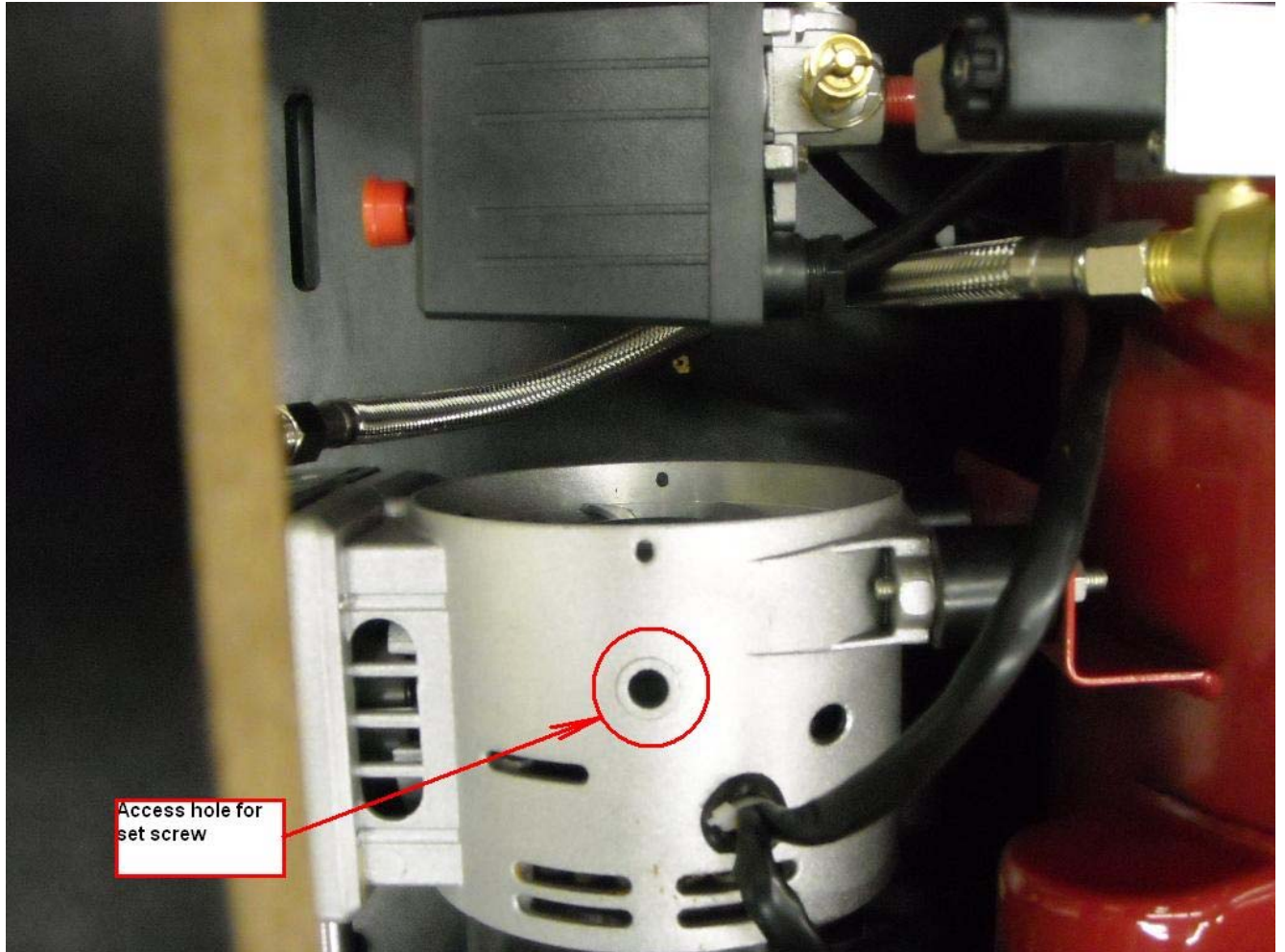


2. Carefully lay the cabinet down with the compressor exposed as shown below.



3. Rotate the fan by hand to align the set screw with the access hole.

The set screw should be visible through the hole when aligned. An extra light, like a flashlight, is also very helpful.



4. Through the access hole, using a magnetic 4MM "Allen wrench" carefully remove M8 setscrew. **Be extremely careful not to drop the screw inside of the compressor body.** Set screw should look like on the illustration below.



5. Apply "Threadlocker" PX #24250 as shown below.





6. Insert the set screw back in place. Torque it to 20 IN LB.

7. Repeat steps 3-6 for the opposite side of the compressor.

8. Put compressor cabinet top side up.

9. Install protecting grill back in place.

All steps can be done before compressor unit is installed into cabinet.